Dart Aerospace Ltd. Friday, 3/24/2006 1:37:18 PM Date: Kim Johnston User: **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : SPACERS (1/4 THICK) Job Number : 26327 **Estimate Number** : 10247 : D2022101 P.O. Number : NIA **Part Number** : 3/24/2006 S.O. No. : N/A **Drawing Number** . D2022 REV. -- . This Issue Prsht Rev. : NC **Project Number** : N/A : NIA : 3/23/2006 : MACHINED PARTS First Issue **Drawing Revision** : NIA : 25815 Material **Previous Run Due Date** : 4/10/2006 Qty: 100 Um: Each Written By Checked & Approved By Comment NG Now made in house **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: M6061T6R0750 6061-T6 Round Bar .750" 1.0 Comment: Qty.: 0.0329 f(s)/Unit Total: 3.2865 f(s) 6061T6 Round Bar .750" Material: 6061-T6 (QQ-A-225/8)x.750Ø bar Batch: M /00 /57 (M6061T6RO.750 HARDINGE HARDINGE CNC LATHE SMALL 2.0 Comment: HARDINGE CNC LATHE SMALL N/A Machined Manually 1- Note: .257( F ) Dia drill 2-Turn Blank as per FolioFA206 3-Tumble & deburr any sharp edges as per dwg 3.0 INSPECT PARTS AS THEY COME OFF MACHINE QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 00 4.0 QC8 SECOND CHECK Comment: SECOND CHECK 5.0 PACKAGING PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

## **Dart Aerospace Ltd**

W/O: WORK ORDER CHANGES							
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NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_

Date: User: Friday, 3/24/2006 1:37:18 PM

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACERS (1/4 THICK)

Job Number: 26327

Part Number: D2022101

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL Inspection Level 21



Job Completion



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## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	26327
Description: Spacer	Part Number:	D2022-101
Inspection Dwg: D2022 Rev: -		Page 1 of 1

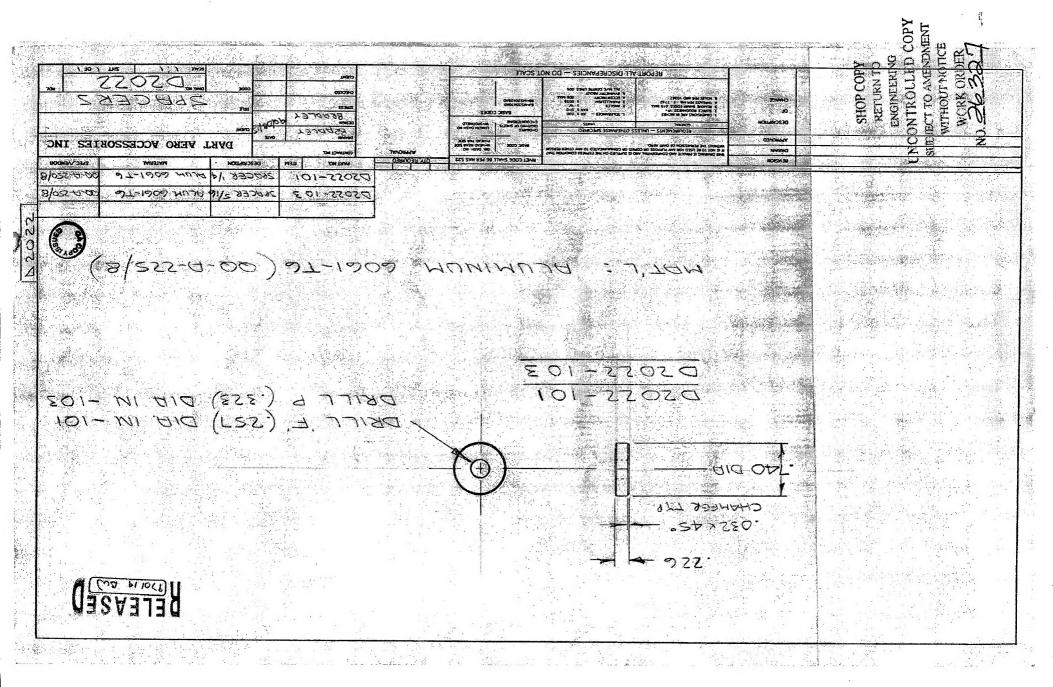
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Rev	Date	Change	Revised by	Approved
Α	04.10.05	New Issue	KJ/JLM	

Dart Ae	rospace	e Ltd							
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NOTE: Date & initial all entries



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